

The Grazing Incidence Astronomical X-Ray Optics in the Czech Republic: 39 years of development

Thin Ni Wolter shell
Thin CF mirror
Double sided sandwich flats
CF+epoxy
X-ray micromirror
Various replicated X-ray optics

History of Grazing Incidence X-Ray Optics in the Czech Republic

- 1st X-ray mirror in 1969, for solar telescope in INTERKOSMOS program
- Number of mirrors flown in space: 8
- Spacecrafts with Czech X-ray optics: 4
- Number of space experiments with Czech X-ray optics onboard: 8

History of Grazing Incidence X-Ray Optics in the Czech Republic

Early Stages

The early stages of the X-ray optics developments in the Czech Republic are closely related to the INTERKOSMOS Space Program (Soviet and East European equivalent of ESA operated until 1989). All of the X-ray imaging telescopes onboard Soviet spacecrafts were equipped with the Czech X-ray optics (exception: X-ray normal incidence mirrors in the special channel of the TEREK telescope). Later on, laboratory applications have started.

Total number of X-ray mirrors produced: more than 50
Total number of mirrors flown in space: 8
Total spacecrafts with Czech X-ray optics: 4
Total number of space experiments with Czech X-ray optics onboard: 8

- 1969 first considerations started
- 1970 first X-ray mirror produced (Wolter 1, 50 mm)
- 1971 Wolter 1, 80 mm
- 1976 Wolter 1, 115 mm
- 1979 first mirrors flown in space (two Wolter 50 mm, Vertikal 9 rocket)
- 1980 Vertikal 11 rocket (two Wolter 50 mm)
- 1981 first large Wolter mirror (240 mm)
- 1981 Salyut 7 orbital station (Wolter 240 mm nested)
- 1985 applications for plasma physics, EH 17 mm, PP 20 mm
- 1987 first high quality X-ray foils for foil mirror X-ray telescope (SODART)
- 1988 Fobos 1 Mars probe, TEREK X-Ray Telescope
- 1989 KORONAS I X-ray mirror, Wolter 80 mm
- 1990 first micromirror (aperture less than 1 mm)
- 1993 collaboration with SAO, USA, WF X-ray optics started
- 1996 first Lobster Eye test module produced, Schmidt geometry
- 1997 double-sided X-ray reflecting flats
- 1997 Lobster Eye Angel geometry project started
- 1999 first Lobster Eye test module produced, Angel geometry
- 2001 thin segmented X-ray mirrors

Czech X-ray Optics: historical background

1969	First considerations started	1990	First micromirror (aperture less than 1 mm)
1970	First X-ray mirror produced (Wolter 1, 50 mm)	1993	Collaboration with SAO, USA, WF X-ray optics started
1971	Wolter 1, 80 mm	1996	First Lobster Eye (Schmidt)
1976	Wolter 1, 115 mm	1999	Lobster Eye (Angel)
1979	First mirror flown in space (two Wolter 50 mm)	2000	Solar Sill
1981	Salyut 7 orbital station (Wolter 240 mm nested)	2001	Multifoil optic
1985	Applications for plasma physics, EH 17 mm, PP 20 mm	2002	Micromirror with multilayers
1987	First high quality X-ray foils for foil mirror X-ray telescope (SODART)	2003	X-ray CCD camera (cooling)
1988	Fobos 1 Mars probe, TEREK X-Ray Telescope	2004	X-ray tube
1989	KORONAS I X-ray mirror, Wolter 80 mm	2006	Si wafer mirrors
1990	First micromirror (aperture less than 1 mm)	2007	Micromirror - test at HASYLAB

X-ray mirrors produced by replication in the Czech Republic (Hudec et al)

Left: EH and PP microscopes
Bottom: Wolter mirror for Phobos 1 space probe

X-ray images of the laser plasma by the 17 mm EH microscope (IPPLM Warsaw)

One of the first Czech X-ray Wolter mirrors, 1970, aperture 50 mm

TEREK Phobos 1988

The four mandrel used for the manufacture of X-ray mirror nested array for the RT-4M soft X-ray telescope (Glass ceramics SiAl). Flown onboard the space station Salyut 7 in 1981.

Replicated Wolter-1 X-ray mirrors of the KORONAS satellite (aperture 80 mm), 1989

Two identical mirrors (large hyperboloids) of the RT-4M mirror array (Ni surfaces), 1981.

Focusing X-ray micromirrors

HASYLAB proposal accepted, 3 years, 2007-2009, tests at synchrotron

Beam convergence angles as low as 1 mrad full angle.

X-ray micromirror, aperture 0.7 mm, with replicated MLs inside (left) and with only Au (right), focal images at 8 keV. The influence of the ML deposition is clearly demonstrated.

Lobster Eye X-Ray Optics: X-ray experiment vs. simulation

- Point-to-point focusing system, LE Schmidt mini
- source-detector distance 1.2 m, 8 keV photons
- image width: 2x512 pixels, 24 mm pixel
- Gain: ~570 (measured) vs. ~584 (model)

measured vs. model

Astronomical X-ray Optics in the Czech Republic

Astronomical Institute of the Academy of Sciences of the Czech Republic, Ondřejov
Czech Technical University, Prague
Rigaku Innovative Technologies Europe, Prague
Contact: rhudec@asu.cas.cz

Micro LE: 3 x 3 x 14 mm module

glass foils 30 microns thick separated by 70 microns

Lobster Eye X-ray Optics

Focal image, 8 keV

X-ray Optics - novel technologies

Si wafers: novel promising substrate for X-ray optics:

- Light (2.3 g/cm³, essential for space applications - ESA XEUS)
- rms ~0.1 nm need for precise optical shaping
- 1D bent (cylinder, aspheric, ...), 2D bent (parabolic)
- 4 different technologies for precise optical shaping tested
- Monocrystal: spectroscopic applications

bent Si wafer

stacked Si wafer test module

For X-ray telescopes, the Si wafers need to be shaped to very precise optical surfaces

Microroughness rms 0.1 nm

Si wafers represent a very promising substrate for large space X-ray mirrors, as they are very light (volume density 2.3 gcm⁻³), very smooth, and have a very good thickness homogeneity

Optically formed Si wafer

Array of stacked Si wafer mirrors

Thermally formed Si wafers

Thermally (at T > 1000 deg C) formed Si wafer to test cylinder (R = 150 mm, t = 23 x 0.325 mm)

Taylor-Hobson profilometer - deviation from ideal shape D = 150 mm, t = 0.625 mm, parabolic shape

The effect of elastic tension on deviation from ideal surface (thermal forming of Si wafers)

Applications at synchrotrons

René Hudec, Ladislav Pina, Adolf Inneman, Veronika Semencová, Michaela Skulinová, Libor Švéda

Lobster eye & multifoil optics

- Wide FOV
- Foil thickness from 30 μm to 1 mm
- Foils 3x3 mm to 300x300 mm
- Planar & ellipsoidal mirrors
- for soft X-rays
- Glass and/or silicon substrate

M = mirrors
D = detector
S = center

Synchrotron Conference Brno 2007

Lobster Eye & multifoil optics tests

The developed LE optics has performance identical to calculated

X-ray experiment vs. simulation

- Point-to-point focusing system, LE Schmidt mini (25x25x0.1 mm mirrors)
- source-detector distance 1.2 m, 8 keV photons
- image width: 2x512 pixels, 24 μm pixel
- Gain: ~570 (measured) vs. ~584 (model)

PSF

Synchrotron Conference Brno 2007

The front view of the mini - lobster module, Schmidt arrangement, based on 100 micron thick plates spaced by 300 microns, 23 x 23 mm each